

## **AMENDMENT(S) TO THE SPECIFICATION**

Page 10, beginning at line 1, please amend the paragraph as follows:

The mould is closed after it has been fitted with the above mentioned components. After that, the plastic matrix is injected into the cavity in the closed mould. The plastic matrix is e.g. made of a thermoplastic, preferably a duroplastic plastic. The plastic matrix injected into the mould is in particular a resin type system from the polymerisation resin series such as unsaturated polyester resins (UP) or methacrylates and in particular vinylester resins (VE), or from the polyaddition or ~~polyconeensation~~ polycondensation resins such as epoxy resins, phenolic resins or ~~poly-imides~~ polyimides. Especially preferred are epoxy resin systems exhibiting extremely little shrinkage. This means that the resin system - in particular on hardening - exhibits no or only small changes in volume. The reaction shrinkage of the resin system preferably amounts to less than 3%.